

Work Order ID 57849

Monday, April 19, 2010 10:13:01 AM



Page 1

Item ID: DSI 9372-011

Accept



Setup Start



Revision ID:

Item Name: Wearshoe

Stop



Start Date: 4/19/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 4/19/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: *MF*

Date: 10-4-19 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI 9372	Rev A

100



DOCUMENT CONTROL

DC

Document Control

Memo

Photocopy bluefile & type labels per PPPDSI9372-011 CHG001

*MF 10-4-19**S10419*

110



Pick Kit

0.00

10-4-19 sf

Packaging

Memo

0.00

Packaging

120



QC4- 100% Inspect kits for completeness

0.00

*S10419**(A)*

QC

Quality Control

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Date:

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Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

0.00

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP DSI9372-
011 Location: B PPP Rev: B

140



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

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Picklist Print

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Work Order ID: 57849



4

Parent Item: DSI 9372-011



Parent Item Name: Wearshoe

Start Date: 4/19/2010

Required Date: 4/19/2010

Comments: IPP Rev: A New issue 07-04-09 JLM

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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ALS4-1032-130 Purchased No 120 Each 2,040.000 12.0000



1132 38 10-4-19 SF

Sn Insert

ALS7-1032-130

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST282 2040

110511 40

114407 2000

AN3C4A 45.0



BOLT

Purchased No 120 Each 1,399.000 100.0000



10-4-19 SF

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST350 1399

114103 501

114108 400

114330 498

10c

AN960C10L 45.0



Purchased No 120 Each 0.0000 100.0000



1114341 10-4-19

26

Sd washer

MAS1149C0332 R

W/O:		WORK ORDER CHANGES					
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Parent Item Name: Wearshoe

Start Date: 4/19/2010

Required Date: 4/19/2010

Comments: IPP Rev: A New issue 07-04-09 JLM

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3564-11 Wearshoe		Manufactured	No			120	Each	13.0000	2.0000		10-4-19 28	

WarehouseLocation

Main Warehouse

FP19

Loc QtyLoc Code

13

57259

13

D3564-13
 Wearshoe

Manufactured No

120

Each

32.0000 2.0000

WarehouseLocation

Main Warehouse

FP

2

2

Main Warehouse

FP17

30

56533

18

57684

12

W/O:		WORK ORDER CHANGES					
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Start Date: 4/19/2010

Required Date: 4/19/2010

Comments: IPP Rev: A New issue 07-04-09 JLM

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3564-5		Manufactured	No			120	Each	23.0000	2.0000		10-4-19 S/P	



Wearshoe

Warehouse

Location

OFFSHORE

FG

Loc Qty

2

34806

2

Main Warehouse

FP

9

55333

9

Main Warehouse

FP19

12

57525

12

Manufactured

No

120

Each

11.0000 2.0000



Wearshoe

Warehouse

Location

Main Warehouse

FP

1

55334

1

Main Warehouse

FP019

10

57260

10

2

W/O:		WORK ORDER CHANGES					
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Required Date: 4/19/2010

Comments: IPP Rev: A New issue 07-04-09 JLM

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3566-1 		Manufactured	No			120	Each	59.0000	4.0000		10-4-19	

Warehouse**Location**

Main Warehouse

FP015	59
56825	1
57257	22
57715	36

Manufactured No 120 Each 51.0000 2.0000

1
3

10-4-19

Warehouse**Location**

Main Warehouse

FP	51
53461	51

Manufactured No 120 Each 41.0000 2.0000

2
10-4-19 **Warehouse****Location**

Main Warehouse

FP015	41
56829	9
57526	12
57682	20

2
10-4-19

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DESIGN <i>RH</i>	DRAWN BY <i>RH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. DSI 9372	REV. A SHEET 1 OF 2
DATE 07.03.19		TITLE STAINLESS STEEL WEARSHOE KITS	SCALE NTS
A	07.03.19	NEW ISSUE	

REFERENCE ONLY

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D205-634 REV. D OR EARLIER AND
INSTALLATION INSTRUCTIONS D204-635 REV. D OR EARLIER

REF. CANADIAN STC: SH96-88 ISSUE 3
REF. FAA STC: SR00563NY

For customers with D205-634-011 skidtubes at CHG 004 or earlier and D205-634-015 skidtubes at CHG 003 or earlier who would like to upgrade to stainless steel wearshoes, the DSI 9372-011 wearshoe kit can be obtained from Dart

or

For customers with D204-635-011 skidtubes at CHG 004 or earlier who would like to upgrade to stainless steel wearshoes, the DSI 9372-013 wearshoe kit can be obtained from Dart

QTY 011	QTY -013	Part Number	Description
IX		DSI 9372-011	WEARSHOE KIT (D205-634-011/-015 SKIDTUBES)
	X	DSI 9372-013	WEARSHOE KIT (D204-635-011 SKIDTUBES)
1	1	D3564-5	WEARSHOE (REPLACES D2577-5)
1	1	D3564-7	WEARSHOE (REPLACES D2577-7)
1	1	D3564-9	WEARSHOE (REPLACES D2577-1)
1	1	D3564-11	WEARSHOE (REPLACES D2577-3)
1	1	D3564-13	*WEARSHOE
2	2	D3566-1	GASKET
1	1	D3566-5	GASKET
1	1	D3566-7	GASKET
1	1	D3566-13	*GASKET
50	44	AN3C4A	BOLT
50	44	AN960C10L	WASHER
6	6	FALS4-1032-130	*INSERT

* OPTIONAL TO INSTALL

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY:
D. SHEPHERD (DE # 02)

DATE: 07.03.19
CERT. NO.: SH96-88
ISSUE NO.: 3

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